

## Copolymerization of 2-Phenoxy-1,3,2-Dioxaphosphorinanes with $\alpha$ -Keto Acids Involving Deoxygenation of the Keto Oxygen Atom: Deoxy-Copolymerization

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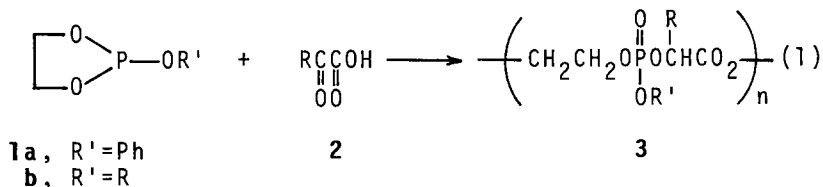
*Dedicated to the 65th birthday of Professor G. Manecke*

### Summary

The copolymerization of 2-phenoxy-1,3,2-dioxaphosphorinanes (4) with  $\alpha$ -keto acids (2) took place at room temperature without added catalyst to produce copolymers (5). The copolymer 5 is composed of phosphoric acid triester unit (5 $\alpha$ ) and of  $\alpha$ -hydroxy-carboxylic acid ester unit (5 $\beta$ ). Unit 5 $\alpha$  is an alternating unit of monomers 4 and 2 whereas unit 5 $\beta$  is formed by deoxygenating 2 by 4. 5 can be taken as copolymers of units 5 $\alpha$  and 5 $\beta$ , the formation of the latter involving a deoxygenation process ("Deoxy-Copolymerization"). The ratio of 5 $\beta$ /5 $\alpha$  (m-value in 5) increased in the order of unsubstituted (4a)-, 5,5-dimethyl (4b)-, and 5-*t*-butyl (4c)-phosphorinane systems. The reaction mechanism is also discussed.

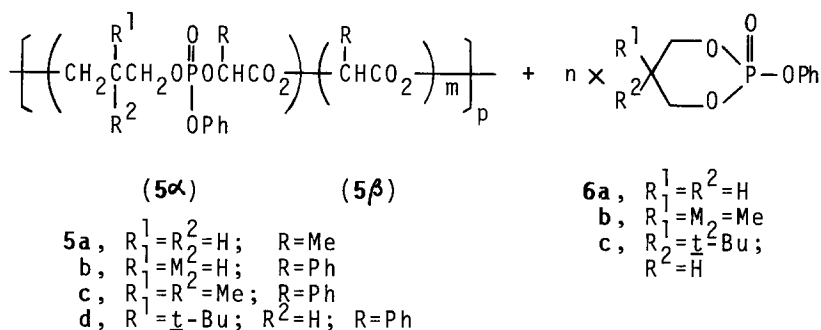
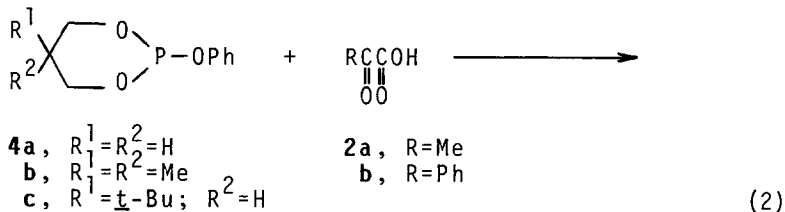
### Introduction

We have already reported a new alternating copolymerization of 2-alkoxy-1,3,2-dioxaphospholane, a five-membered cyclic phosphite (1) with  $\alpha$ -keto acids (2) to produce poly(phosphoric acid triester)s (3) (SAEGUSA et al, 1977; KOBAYASHI et al, 1980). These copolymerizations occurred without added catalyst and proceeded



through zwitterion intermediates (recent reviews, SAEGUSA and KOBAYASHI, 1979; KOBAYASHI and SAEGUSA, 1980). The present paper deals with copolymerizations of 2-phenoxy-1,3,2-dioxaphosphorinane, a six-membered cyclic phosphite, and its substituted derivatives (4) as nucleophilic monomers ( $M_N$ ) with  $\alpha$ -keto acids (2) as electrophilic ones ( $M_E$ ). The reaction took place

without added catalyst. But the product was not an alternating copolymer as shown in equation (1). It consisted of phosphoric acid triester unit ( $5\alpha$ ) and of  $\alpha$ -hydroxy-carboxylic acid ester unit ( $5\beta$ ). The former unit is an alternating one derived from 4 and 2, and the latter is a unit formed by the deoxygenation of 2 with 4 producing a cyclic phosphate (6) ("Deoxy-Copolymerization").



### Experimental

**Materials.** Solvents of acetonitrile, diethyl ether, and *n*-hexane were purified by distillation under nitrogen. Pyruvic (2a) and phenylglyoxylic acids (2b) were obtained as previously reported (SAEGUSA et al, 1977). 2-Phenoxy-1,3,2-dioxaphosphorinane (4a) was prepared by the reaction of triphenyl phosphite with 1,3-propanediol bp 72-74°C/0.25 mm (lit. 70-76°C/0.2 mm, AYRES and RYDON, 1957). The reaction of triphenyl phosphite with 2,2-dimethyl-1,3-propanediol gave phosphorinane 4b, bp 84°C/0.3 mm (lit. 90-95°C/1 mm, CLOVIS and SULLIVAN, 1974). Similarly, 5-*t*-butyl-1,3,2-dioxaphosphorinane (4c) was obtained by the reaction of triphenyl phosphite with 2-*t*-butyl-1,3-propanediol, bp 87-92°C/0.06 mm.

**Copolymerization.** A typical run of the 4b-2b system (No 5) was as follows. A mixture of 4b and 2b (3.0 mmol each) in 1.5 ml of acetonitrile was kept at 0°C in a sealed tube for 1 hr and then kept at 100°C for 22 hr. The tube was opened, and 2.0 ml of chloro-

form was added to the reaction mixture. The mixture was then poured into 50 ml of diethyl ether / *n*-hexane (1:4) mixed solvent to precipitate a polymeric material. This reprecipitation procedure was repeated five times to give 0.286 g (57% yield) of white powdery polymer **5c** after drying *in vacuo*. From the combined mixed solvent 0.452 g of cyclic phosphate **6b** was obtained by recrystallization from diethyl ether (62% yield), mp 132°C (lit. 133-135°C, McCONNELL and COOVER, 1959).

### Results and Discussion

Copolymerization of 2-Phenoxy-1,3,2-dioxaphosphorinanes (4) with  $\alpha$ -Keto Acids (2). The copolymerization of **4a** with **2a** at 80°C for 18 hr in CH<sub>3</sub>CN gave copolymer (**5a**) in 48% yield. The polymer is a pale-yellow greece like material (MW=2190), which is soluble in polar solvent such as CH<sub>3</sub>CN and CHCl<sub>3</sub> but insoluble in less polar solvents such as diethyl ether and *n*-hexane (No 1 in TABLE 1).

The polymer structure was determined as **5a** based on the following observations. The <sup>1</sup>H NMR spectrum of the polymer (CDCl<sub>3</sub>) showed five signals, i.e., peak A at  $\delta$  1.3-1.8 (with TMS) is due to CH<sub>3</sub> protons, peak B at  $\delta$  1.9-2.4 is ascribed to CCH<sub>2</sub>C protons, peak C at  $\delta$  3.9-4.7 is assigned to OCH<sub>2</sub> protons, peak D at  $\delta$  4.8-5.3 is due to methine proton of OCHC, and peak E at  $\delta$  6.9-7.4 is assigned to phenyl protons. The integral ratio of these peaks was 6.0:2.0:4.0:2.0:5.0. If **4a** and **2a** produced alternating copolymer the ratio should be 3.0:2.0:4.0:1.0:5.0. The above observations, therefore, lead to the copolymer structure as **5a** in which *m*-value is 1.0. The IR spectrum of **5a** shows characteristic adsorptions at 1750 cm<sup>-1</sup> ( $\nu_{C=O}$ ), 1280 cm<sup>-1</sup> ( $\nu_{P=O}$ ), 1200 cm<sup>-1</sup> ( $\nu_{P-OPh}$ ), and 1060-1000 cm<sup>-1</sup> ( $\nu_{P-O-alkyl}$ ). An elemental analysis datum of P=8.28 (found) lead to the value of *m* in **5a**=1.2, which is close to the value determined by <sup>1</sup>H NMR.

The following observations further support the polymer structure of **5a**. The <sup>31</sup>P NMR spectrum ( $\delta$  in ppm with negative sign up-field from external 80% H<sub>3</sub>PO<sub>4</sub>) of the reaction mixture before the work-up showed two signals at -7.5 and -13.7 with almost equal intensity. After the work-up procedures the polymer sample showed only one peak at -7.5 ascribable to the phosphate unit in **5a**. From the precipitation solvent of diethyl ether / *n*-hexane (1:1) was obtained 160 mg of a solid product, which was identified as **6a** (25% yield), mp 73°C (lit. 76-77°C, AYRES and RYDON, 1957). The <sup>31</sup>P NMR of **6a** showed a signal at -13.7 (lit. -13, BLACKBURN et al, 1964). <sup>1</sup>H NMR data supported the structure of **6a**. IR data of **6a** are as follows: 1300 cm<sup>-1</sup> ( $\nu_{P=O}$ ), 1210 cm<sup>-1</sup> ( $\nu_{P-OPh}$ ), and 1040 cm<sup>-1</sup>

TABLE 1  
 Copolymerization of Phosphorinanes (4) with  $\alpha$ -keto Acids (2)<sup>a</sup>

No	Phospho- rinane	$\alpha$ -keto acid	Reaction		Polymer	
			Solvent	Temp. Time (hr)	Yield(%)	MW <sup>b</sup> Structure m-value <sup>c</sup>
1	4a	2a	CH <sub>3</sub> CN	80°C 18	48	2190 5a 1.0
2	4a	2a	Et <sub>2</sub> O <sup>d</sup>	r.t. 24	29	850 5a 0.3
3	4a	2b	CH <sub>3</sub> CN	80°C 18	80	2490 5b 2.0
4	4a	2b	Et <sub>2</sub> O <sup>d</sup>	r.t. 24	28	810 5b 0.6
5	4b	2b	CH <sub>3</sub> CN	100°C 22	57	2450 5c 6.0
6	4b	2b	CH <sub>3</sub> CN	r.t. 240	41	1430 5c 6.6
7	4c	2b	CH <sub>3</sub> CN	100°C 27	30	1480 5d 7.3

- a 4=2=3.0 mmol each in 1.5 ml of solvent under nitrogen.  
 b Determined by vapor pressure osmometry in CHCl<sub>3</sub> at 35°C.  
 c The value of m in structure 5 was obtained by the <sup>1</sup>H NMR analysis.  
 d Precipitation of polymer occurred during the reaction.

( $\nu$  P-O-alkyl).

All the above findings indicate that the copolymerization of **4a** with **2a** gave copolymer **5a** composed of two kinds of unit, an alternating unit of phosphate triester  $5\alpha$  and  $\alpha$ -hydroxy-carboxylic acid ester unit  $5\beta$ , in almost equal amounts. During the reaction **4a** behaved as a comonomer as well as a deoxygenating agent from **2a** to produce unit  $5\beta$  and a cyclic phosphate **6a**, an oxidation product of **4a**.

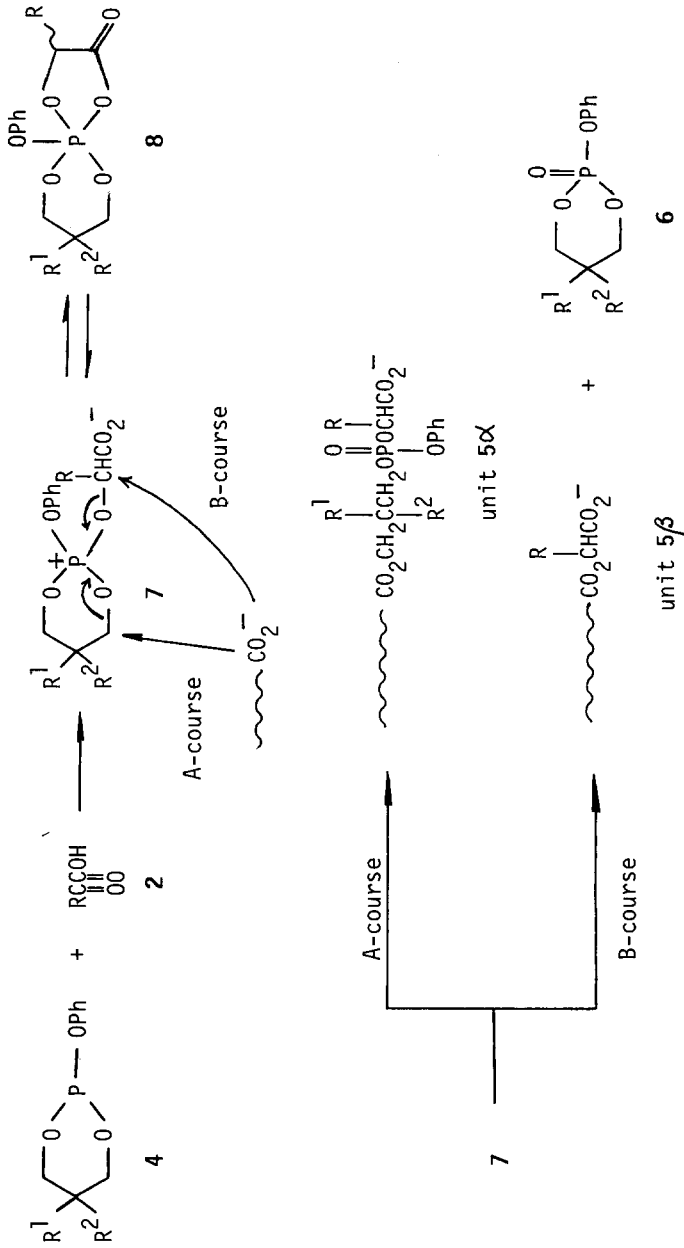
It is to be noted that the copolymerization of **4a** with **2a** took place even at room temperature (No 2 in TABLE 1). The copolymerization using five-membered cyclic phosphites (1) required higher temperatures, e.g., above 100°C. The present copolymerization using six-membered cyclic phosphites (4), therefore, is much higher in reactivity than that of equation (1).

The copolymerization of **4a** with **2b** was carried out under the similar reaction conditions as No 1 in TABLE 1 and the product copolymer was examined as above (No 3 in TABLE 1). This combination produced copolymer **5b** containing  $\alpha$ -ester unit ( $5\beta$ ) more than that of **5a**, i.e.,  $m$  in **5b** is 2.0. The reaction of the combination took place at room temperature in diethyl ether and gave copolymer **5b** in which  $m$  is 0.6 (No 4 in TABLE 1).

Thus, the above two combinations of **4a-2a** and **4a-2b** did not produce alternating copolymers but gave copolymers containing a deoxygenated unit of  $5\beta$  in addition to an alternating unit  $5\alpha$ . These results suggest that the structure of phosphorinane (4) and  $\alpha$ -keto acid (2) may affect the reaction course to give  $5\alpha$  unit and/or  $5\beta$  unit. Therefore, substituted phosphorinanes, 5,5-dimethyl-(**4b**) and 5-t-butyl-(**4c**) derivatives, were employed.

The copolymerization of **4b** with **2b** produced copolymer **5c** which contained a larger amount of  $5\beta$  unit, i.e.,  $m$  in **5c** was 6.0 at 100°C (No 5) and 6.6 at room temperature (No 6 in TABLE 1). The content of  $5\beta$  increased with the copolymerization of **4c** and **2b**;  $m$  in polymer **5d** being 7.3 (No 7 in TABLE 1). In both combinations, **6b** and **6c**, oxidation products of **4b** and **4c**, respectively, were produced.

Copolymerization Mechanism. At present the copolymerization course is considered as follows. The first step in the reaction of **4** with **2** is the formation of a zwitterion **7** which is present probably in equilibrium with spiro acyloxyphosphorane **8**. There are two courses of the attack of a nucleophile onto **7**. The attack of the carboxylate anion onto the ring-methylene carbon (A-course) produces the phosphoric acid triester unit  $5\alpha$  (an alternating unit) via the Arbuzov type reaction with ring-opening. On the other hand, the attack of the carboxylate onto the exo methine carbon (B-course) yields carboxylic acid  $\alpha$ -ester unit  $5\beta$  and



cyclic phosphate 6. B-course involves the deoxygenation of the keto oxygen atom of 2 with 4. Introduction of two methyl groups or t-butyl group at 5-position of 4 makes B-course favorable for the attack of the carboxylate since A-course becomes more unfavorable due to the steric hindrance as well as the less ring-opening reactivity caused by these substituents in 7. Concerning the effect of R of 2a and 2b, phenyl group facilitates to take B-course in 7 than methyl group because the exo methine carbon, onto which the nucleophile attacks, is situated at the benzyl position.

The present study suggests that poly( $\alpha$ -ester)s composed exclusively of unit  $5\beta$  can be prepared by controlling the reaction course, i.e., the selective reaction via B-course with the suppression of A-course.

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